



Order conditions

Quotes are issued under the assumption that

- The work can be carried out without interruptions, unless the quote contains special provisions for this
- The areas of the components to be machined have been made freely accessible.
- Brackets for fixing our machines can be attached (welded on).
- Your employees provide assistance during transport and assembly of the machines on your factory site.
- In as far as necessary, you provide and set up scaffolding, racks, covers etc.
- Supplies such as electricity and water are provided free of charge.
- 380 V, 32 A, 6 h electrical connections with neutral conductors are provided.
- You provide a crane or other lifting gear free of charge for assembling the machines.
- No welding work is carried out in the immediate vicinity of, i.e. above or beside our employees.
- Our work is strictly limited to the mobile machining, and any other work requested that we are capable of carrying out will be charged for separately at an hourly rate.
- You provide a qualified member of staff who can give exact information on reference points for the alignment of our machines.
- Final approval of our work is carried out immediately after each job is finished, while our fitters are still on site. If you do not carry out a final approval after being informed that work has been completed, our work is considered to be approved.
- Changing rooms and washrooms are provided free of charge.
- You provide appropriate fire protection (for welding work).
- The use of coolants and lubricants is permitted.
- Our work does not include cleaning and removal of shavings.
- Waiting times that are not our fault are charged for separately at a rate of EUR 49.50 per hour.
- Overtime bonuses: per hour from the 9th working hour: 25%, nights and Saturdays: 50%, Sundays and bank holidays: 100%

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